

Date: Wednesday, 13/08/2008 10:55:35 AM
User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: TUBE HANDLE
Job Number	: 41216		
Estimate Number	: 13444		
P.O. Number	:	Part Number	: PB674300191
This Issue	: 13/08/2008 S.O. No. :	Drawing Number	: B6743001 P.30
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : SMALL /MED FAB	Drawing Revision	: B1
Previous Run	:	Material	:
Written By	:	Due Date	: 15/09/2008 Qty: 5 Um: Each
Checked & Approved By	: <u>JULIO 08.8.16</u>		
Comment	: Est Rev:A 08-06-26 new issue DD verified by:ec		

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description:

1.0

M6061T6T100W125

6061 RD TUBE 1.00 x .125w



Comment: Qty.: 0.4375 f(s)/Unit Total: 2.6252 f(s)

6061 TUBE

batch: 2109057

m104480

SAN

08/09/23

2.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1- cut to length as per dwg

2- make a 0.090" chamfer on both ends of tube

3- deburr

SAP

08/09/23

3.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

S 08/09/24

4.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 130

8/9/24

SP

5.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/09/25

Job Completion


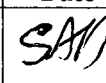


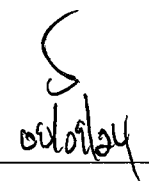


u 08-09-25

Dart Aerospace Ltd

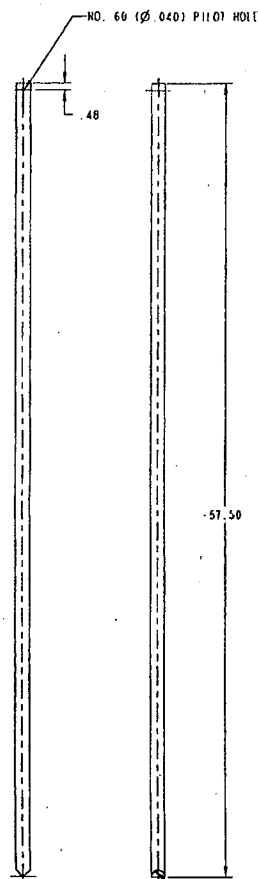
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: B67-43001-91 PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: 12 Date: 08/09/24
 QA: N/C Closed: _____ Date: _____

NCR: <u>41216</u>		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
08/09/23 08/09/23	10	M6061T6T100W125 = No STOCK. USE M6061T6T100W100 INSTEAD.	 08/09/23	ACCEPTABLE DEVIATION THIS W/O.	 08/09/24	 08/09/24	 08/09/24	 08/09/24

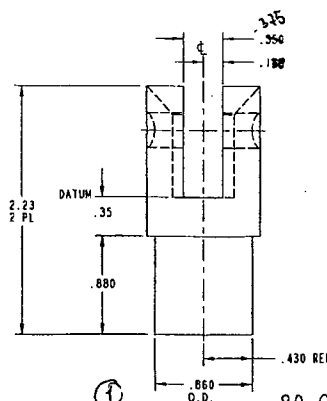
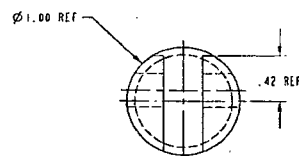
NOTE: Date & initial all entries

RELEASED
14-06-01-20



① -87 TUBE ARM

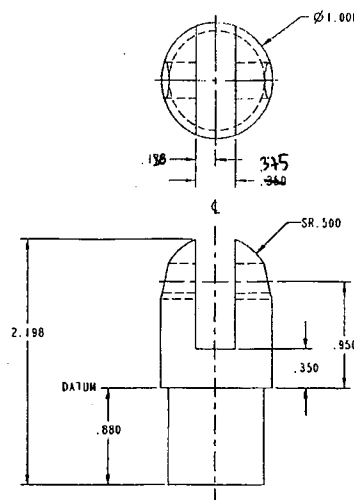
MATL: 1.00 OD X .065 WALL, 6061-T6, W-1-T-700/6
SCALE 0.250



①
JLM

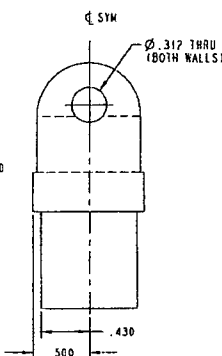
-89 CLEVIS

MATL: 1.00 RND, 6061-T6, 00-A-200/8
SCALE 2.000

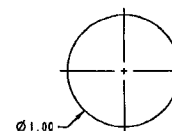


-97 CLEVIS (SHOWN)

MATL: 1.00 RND, 6061-T6, 00-A-225/8
SCALE 2.000

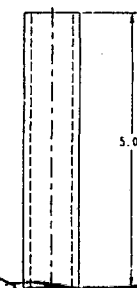


①
JLM



② -93 TUBE END CAP

MATL: .063 THK, 6061-T6, 00-A-250/11
SCALE 2.000



① -91 TUBE HANDLE

MATL: 1.00 OD X .125 WALL, 6061-T6, 00-A-200/8
SCALE 1.000

PREMIER AVIATION, INC.
2002 Aviation Parkway, Grand Prairie, Texas 75050
SIZE CODE 10011 NO. 81
D OSUV8 B67-43001
SCALE: 1:1 30 OF 45

ORIGINAL

NO. 4216
WORK ORDER
WITHOUT NOTICE
UNCONTROLLED COPY
ENGINEERING
RETURN TO
SHOP COPY